



## EXPERT 3

Specialist, plastic adhesive for applying all types of adhesives

### Areas of application:

Professional mortar for bonding all kinds of tiles: ceramics, terracotta, clinker, porcelain stoneware, also large-sized, wall and floor, both for rigid and deformation-prone surfaces, good or bad adhesion, inside - and when using frost-resistant tiles - on outside of buildings, also on terraces and balconies (with a gradient of > 2%).

Intended for balconies and terraces, for wet rooms (bathrooms, kitchens, laundries), for cement and anhydrite screeds with underfloor heating. This mortar can also be used in swimming pools and saunas. It can be used to fix tiles to the reinforced layer in thermal insulation systems. Also suitable for difficult substrates such as hardboard and particle board.

Also suitable for granite tiles and elements.

Also suitable for large format tiles, quartz sinter with an edge of more than 120 cm.

### Properties:

- Plastic
- Waterproof
- Frost-resistant
- On the balconies and terraces
- For floor heating systems
- For old ceramic tiles
- For terrazzo and oil paint
- For sintered quartz
- Contains tras
- C2TE S1 class

### Application procedure:



Technical data	
Item no.	29338
Packaging type	
Quantity per unit	25 kg
Unit per pallet	48 Pcs/pallet
Colour	Grey
Density	approx. 1.4 g/cm <sup>3</sup>
Granulation	0 - 0.5 mm
Consumption	1.3 kg/m <sup>2</sup> /mm
Application time	approx. 3 h
Layer thickness	1 - 10 mm
Soluble chromium VI content	≤ 0.0002 %
Amount of water required	approx. 6.5 l/bag
Possibilities to enter	after 24 h
Groutable	after 48 hours
Adhesive group (EN 12004+A1)	C2 TE S1
Adhesion to (Concrete)	≥ 1 MPa
Correction possibility	approx. 30 min
Adhesive open time	30 min

The product conforms to: • EN 12004+A1



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### Material base:

- Mineral fillers
- Trass
- Polymers
- Rubber powder
- Microfibers
- Portland cement

### Surface:

Remove all unstable grouts and coats. Plasters and cement screeds must be at least 4 weeks old, gypsum plasters and anhydrite screeds must be at least 2 weeks old. Grind and vacuum anhydrite screed. Concrete groundwork must be at least 6 months old.

Level all groundwork irregularities with the 428 leveling grout. Irregular cement and concrete floor surfaces should be leveled with the RENOGRUNT 410, RENOGRUNT 411, RENOGRUNT 412, RENOGRUNT 414 or EXPERS 419 self-leveling grout. Anhydrite screed should be leveled with SAMOPOZIOMUJĄCY PODKŁAD PODŁOGOWY 202.

Chipboards and OSB must be sanded and thoroughly vacuumed. Old ceramic tile cladding and paneling from oil paints are recommended to be thoroughly cleaned and degreased, then covered with a thin layer of adhesive (adhesive layer) or CONTACT GROUND 307 and wait for drying. All bituminous masses (after removed parquets) remaining on the base should be removed.

### Types of substrate:

**Concrete, reinforced concrete:** Prime with GRUNTOLIT-W 301 or EXPERT 6. In the case of smooth surfaces, use the GRUNTOBET 310 primer.

**Gypsum, gypsum-lime, cement, cement-lime and lime cement:** Prime with GRUNTOLIT-W 301 or EXPERT 6

**Gypsum plasterboards:** Prime with GRUNTOLIT-SG 302 or EXPERT 5

**Cement screed:** Prime with GRUNTOLIT-W 301 or EXPERT 6

**Anhydrite screed:** Grind, clean and prime with GRUNTOLIT-SG 302 or EXPERT 5

**Autoclaved aerated concrete elements:** double prime with GRUNTOLIT -W 301

**Bricks and ceramic CMUs, silicate:** Prime with GRUNTOLIT-W 301 or EXPERT 6

**Liquid foil, polymer-cement sealants:** Do not prime

**Chipboards, fiberboards:** grind, clean, do not prime

**Reinforcing layer in the thermal insulation system:** Do not prime

Tile length	Size of the trowel teeth	Consumption
≤ 5 cm	3 mm	1,4 kg/m <sup>2</sup>
5-10 cm	4 mm	1,9 kg/m <sup>2</sup>
10-20 cm	6 mm	2,9 kg/m <sup>2</sup>
>20 cm	8 mm	3,9 kg/m <sup>2</sup>
	10 mm	4,9 kg/m <sup>2</sup>

### Preparation:

Pour the dry mix gradually to a container with a sufficient amount of clean, cool water. Mix manually or using a low-speed mixer to produce a homogeneous mass without lumps. Leave to mature for 5 minutes and mix again. The mass should be thick enough not to slide from a trowel when set at an angle.

If there is a need to use a part of the packaging, the entire dry compound must be carefully stirred because during transport components could be separated.

Do not mix the hardened grouting mixture again.



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<b>Application procedure:</b>	<p>Apply the prepared mortar onto the steel trowel and firmly spread a thin layer across the bed using the straight edge. The next step is to apply a thicker mortar layer and spread it using the notched edge of the trowel at an angle of 45-60 degrees to the bed. The area covered with the mortar should be adjusted to the tiles laying abilities not to exceed the open drying time of the adhesive. It can be verified by touching the grout with a finger, if no adhesion occurs, the open drying time was exceeded and the grout should be removed from the surface and replaced with a fresh layer. The tiles should be laid by placing the second one as close to the first one and moving it to receive a joint of proper width. The tiles should not be wet before laying! Press tiles and if need be strike with a rubber hammer against the bed so that the adhesive will adhere to at least 70% of surface of a tile. Tiles bigger than 30x30 cm, all tiles laid outside and in permanently wet and intensively used places should be laid so that the adhesive will adhere to the entire tile surface. In order to meet these requirements the adhesive should be also applied to the entire back of the tile with a thin layer of equal thickness, covering the concavities and convexities.</p> <p>Tiles with a side bigger than 60 cm, quartz sinters, etc. are advisable to be fixed in such a way so that the mortar will adhere to the whole surface of tiles. For this purpose, the adhesive must be applied with a toothed trowel on the bed and on the tile.</p> <p>The joint width should be chosen based on the tile size. Internal floors adopt the following: minimum 2mm - at the tile side length up to 10 cm, 2-6mm - using tiles of 10-25cm, 4-8 mm - using tiles of 25-30 cm. Before the adhesive dries, the possible grout residue should be removed from the joints, and the tiles should be washed with water. For the external floors, depending on the tile colour and sunlight, the provided values should be increased by 50-80%. In case of clinker tiles, the floor should be coated with HYDROMUR-W 1010, but not sooner than 4 days after pointing. Facades exposed to precipitation should be protected from rainfall until the moment of impregnation.</p>
<b>Application conditions:</b>	<p>Apply in temperatures from +5 °C do +25 °C. These temperatures apply to air, groundwork and product temperature. All groundworks should be load-bearing, tight, stable, cleared and, if necessary, primed with EXPERT 6 or GRUNTOLIT-W 301. Prime poor-quality groundworks with EXPERT 5 - deep-penetration primer. Smooth substrates that require increased adhesion are recommended to be primed with GRUNT CONTACT 307.</p>
<b>Instructions:</b>	<p>Avoid contact with skin and protect eyes. Detailed guidelines are included in the material safety data sheet.</p>
<b>Storage:</b>	<p>Up to 12 months from the date of manufacture, in dry places and in intact packaging</p>
<b>General information:</b>	<p>This product data sheet replaces all its previous versions. The information, included in this technical card, represents our current knowledge and practical experience. This is general information only which shall not obligate the manufacturer to take any responsibility either for workmanship or for the manner of use. For there may be differences and specific execution conditions. The product shall be applied in accordance with required technical knowledge and OHS rules. Avoid contact with skin and protect eyes. In case of contact with eyes, rinse them up with a large quantity of clean water and consult a doctor. It shall be recommended to use gloves, safety goggles and protective clothing.</p> <p>All technical data is given for the temperature of 20 degrees Celsius. These temperatures apply to air, bed and embedded material.</p>